New Liquid Type Desiccant for OLED "OleDry"

OleDry-S: For Cavity Encapsulation **OleDry-F**: For Filling Encapsulation

Research & Development Group, Engineering Center Electronic Components Division, Futaba Corporation



What's Futaba "OleDry"

- □ Coatable, Transparent, Liquid type desiccant for OLED.
- Suitable for dispensing or printing process.
- Applicable to various panel size and shapes.
- Water desorption free, due to the chemical reaction on moisture absorption.
- **Transparency is over 95%, applicable for top emission type OLED.**
- **Two types of OleDry are available Cavity and Filling encapsulation**





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Lineup of Futaba "OleDry"

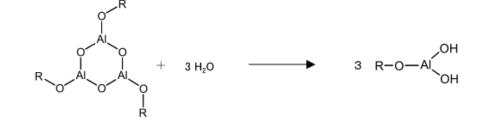
	OleDry-S	OleDry-F
Encapsulation	Cavity	Filling
Process	Coating / Drying by heating (180 deg C-10min)	Coating (Dry Processless)
Viscosity	400,000 mPa•s (Typ.)	80,000~500,000 mPa•s <i>(Adjustable)</i>
Transparency	>95% (400~800nm)	
Reflective index	1.4~1.5 (400~800nm)	



Fundamental Performance of "OleDry"

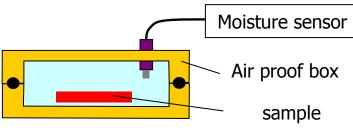
Reaction with Water

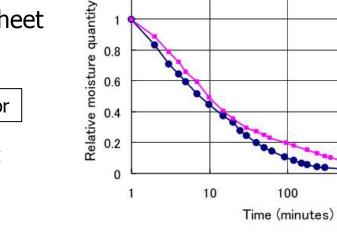
The reaction with water is mainly an addition reaction.



Moisture Absorption Characteristic

Performance is equivalent to CaO sheet type desiccant.





1.2

0.8

0.6

0.4

Measurement System



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- OleDry

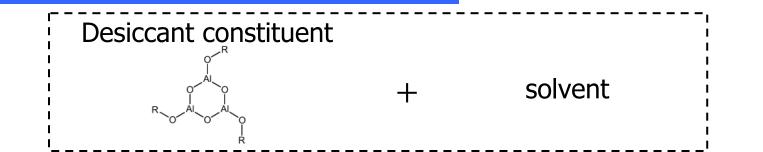
1000

CaO

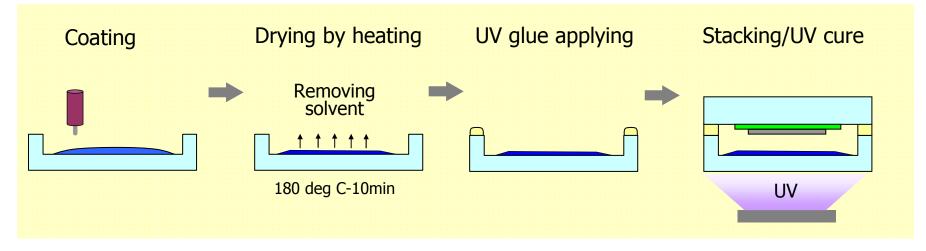
10000

OleDry-S: For Cavity Encapsulation

Material Constitution



Coating and Packaging Process (example)

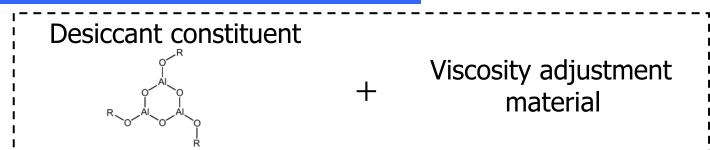




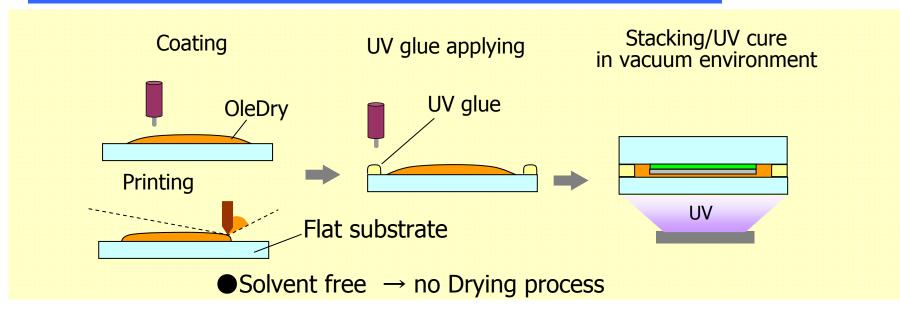
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OleDry-F: For Filling Encapsulation

Material Constitution



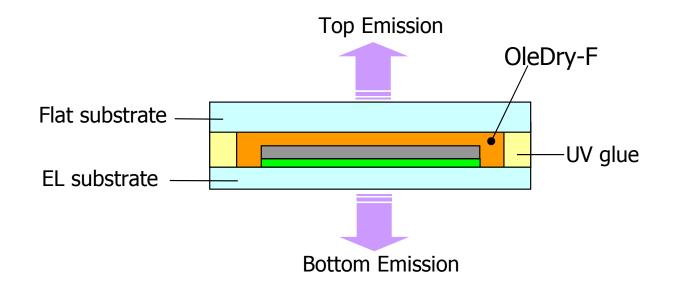
Coating and Packaging Process (example)





Advantage of Filling Encapsulation

- Suitable for large size and/or top emission type OLED.
- □ Higher panel strength with OleDry-F.
- Longer emission lifetime due to better heat radiation.
- Lower total cost due to no requirement to use a back side glass with a cavity for solid desiccant placement.



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